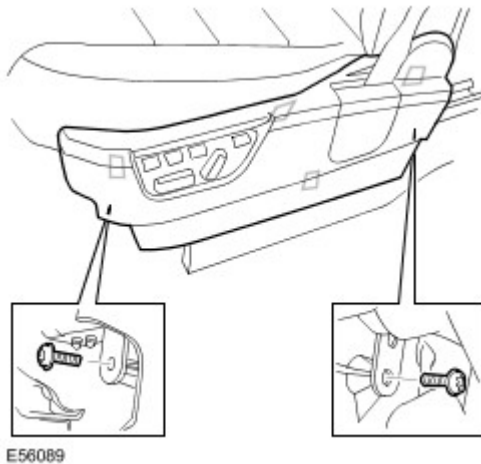


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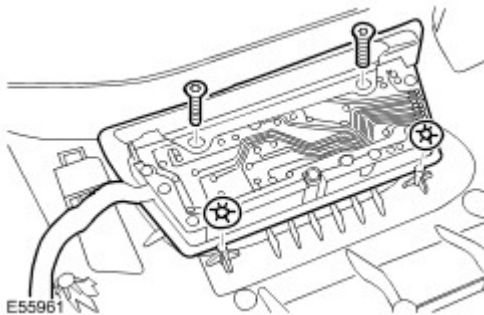
Front Seat Tilt Motor (78.70.29)

Removal

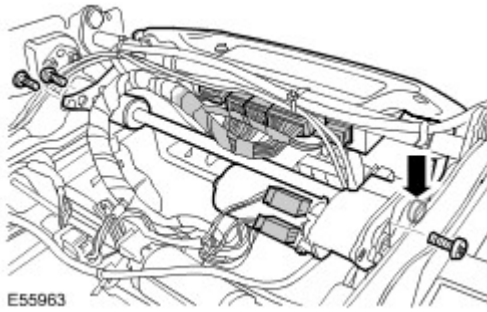
1. Remove the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)
2. Remove the front seat cushion side finisher.
 - Remove the 2 Torx screws.
 - Release from the 3 clips.



3. Release the front seat control switch.
 - Remove the 2 screws.
 - Remove the 2 clips.



4. Remove the front seat cushion assembly. For additional information, refer to [Front Seat Cushion \(78.10.12/99\)](#) (Section 501-10)
5. Remove the front seat tilt motor assembly.
 - Remove the 4 Torx bolts.
 - Disconnect the 7 electrical connectors.



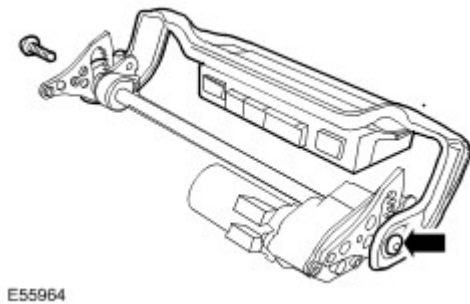
6 .

NOTE :

Do not disassemble further if the component is removed for access only.

Remove the seat module bracket.

- Remove the 2 Torx bolts.



Installation

1 .

Install the seat module bracket.

- Tighten the Torx bolts to 10 Nm (7 lb.ft).

2 .

Install the front seat tilt motor assembly.

- Tighten the 4 Torx bolts to 10 Nm (7 lb.ft).
- Connect the electrical connectors.

3 .

Install the front seat cushion assembly. For additional information, refer to [Front Seat Cushion \(78.10.12/99\)](#) (Section 501-10)

4 .

Install the front seat cushion side finisher.

- Secure in the clips.
- Tighten the screws.

5 .

Install the front seat control switch.

- Secure in the clips.
- Tighten the screws.

6 .

Install the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)